

# Technical File for Staeger Face Visor



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Amendment Record Sheet:

Amendment:

Date:

Signature

To cover alternative closures on cad 19684D1 and 19684E

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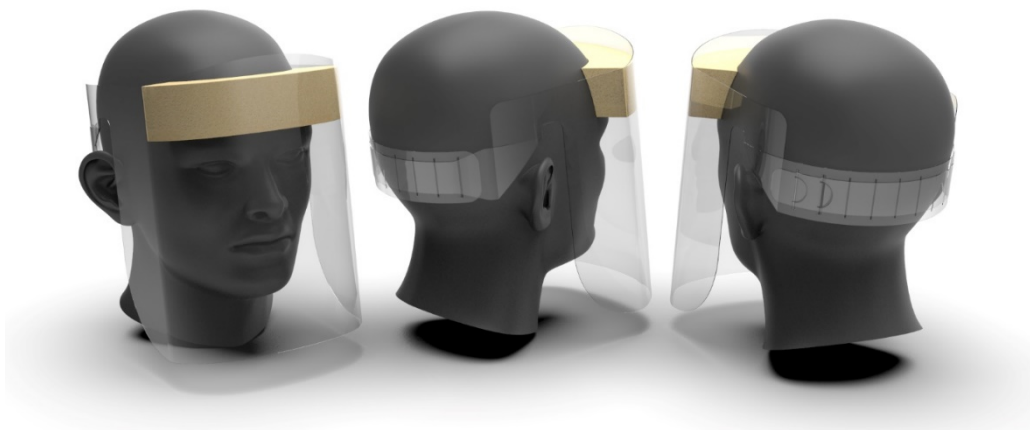
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## Product Description: Visual identification of the product

The Staeger Face Visor incorporates two components, 300um recycled PET and a medically approved piece of Foam, size 150 length x 40mm width x 30mm depth. The Foam is not known to cause skin irritation when in contact with the wearer of the eye-protector.



Clear Packaging

**Cad 19684B**

Customer STAEGER CLEAR

Customer ref FACE MASK

Date 16/04/20

Material 240 RPET

Style CUT PIECE

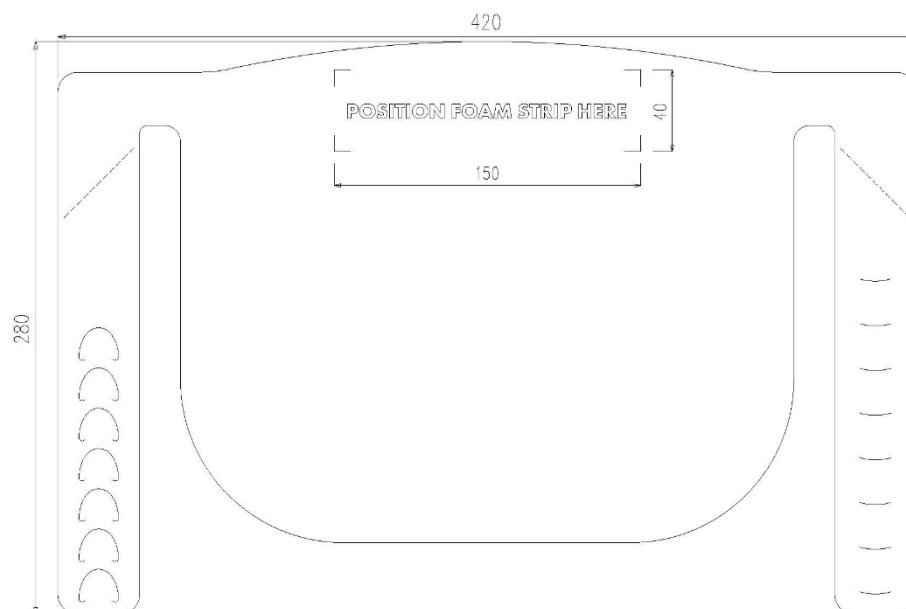
Parts 1/1

Glued N/A

Purchase Order Number

Designed by ANDY - email andy@staegerclear.co.uk

Notes:



Approved

Proceed To Manufacturing

Date

Approved By

**Print Face**

Staeger Clear Packaging, Unit 1, Swallowgate Business Park, Coventry, CV6 4BL

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Clear Packaging

**Cad** 19684D1

Customer STAEGER CLEAR

Customer ref FACE MASK

Date 17/06/20

Material 300 RPET

Style CUT PIECE

Parts 1/1

Glued N/A

Purchase Order Number

Designed by ANDY - email andy@staegerclear.co.uk

Notes:

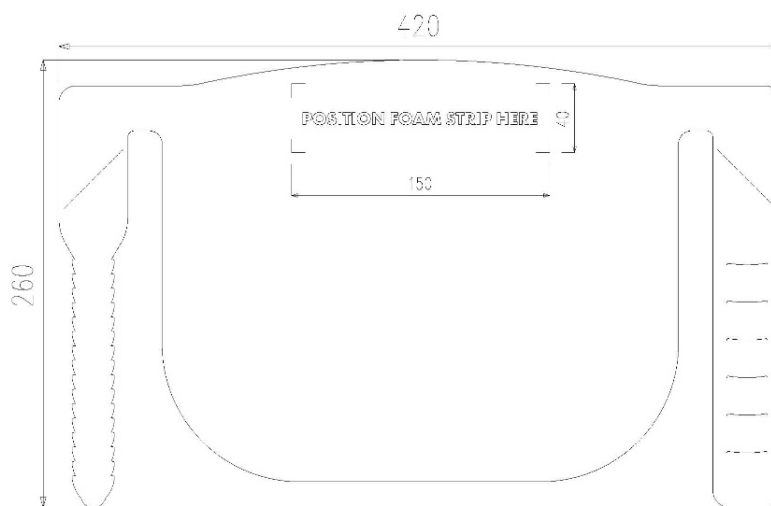
Approved

Proceed To Manufacturing

Date

Approved By

**Print Face**



Clear Packaging

**Cad** 19684E

Customer STAEGER CLEAR

Customer ref FACE MASK

Date 29/05/20

Material 300 RPET

Style CUT PIECE

Parts 1/1

Glued N/A

Purchase Order Number

Designed by ANDY - email andy@staegerclear.co.uk

Notes:

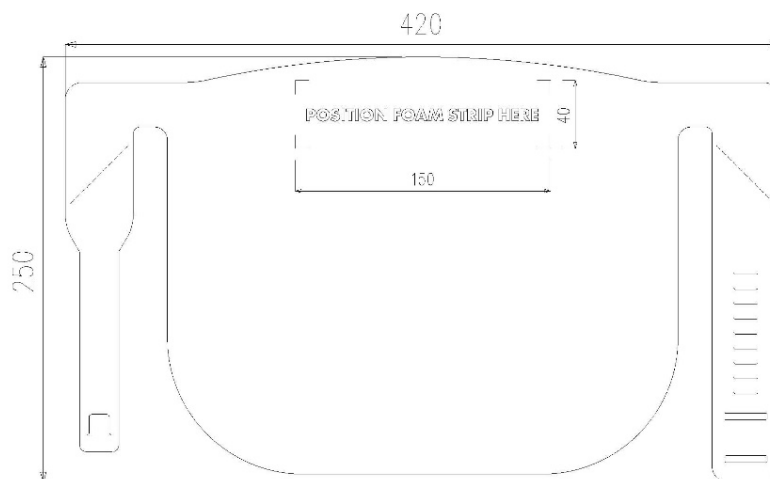
Approved

Proceed To Manufacturing

Date

Approved By

**Print Face**



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## Component Specification:



### SPECIFICATIONS - RECYCLED GRADE APET

#### THE PRODUCT

Recycled Amorphous Polyethylene Terephthalate (R-pet)

#### DESCRIPTION

A transparent material intended for use within the thermoforming industry consisting of a blended post consumer PET, post industrial PET, and if required, Virgin PET (for improved clarity and colour), co-extruded between a top and bottom Virgin capping layer.

#### SLIP

Co-extruded R-pet with anti-block by means of masterbatch or silicon coating

#### SURFACE FINISH

This is available polished on both sides to give a smooth glossy finish

#### COLOURS

It is normally supplied as transparent sheet, however it can be coloured subject to minimum quantities.

#### GENERAL SIZE AVAILABILITY

Dimension	Limits	Tolerance
Gauge	0.200-1.500mm	-/+ 5% (variable depending on gauge)
Width	350-1640mm	-0/+2mm

#### PHYSICAL AND MECHANICAL PROPERTIES

Property	Value	Units
Application Temperature	-40 +70	deg C
Density	1.33	g/cm <sup>3</sup>
Thermoforming temperature	80-120	deg C
Melting Point	260	deg C

#### FOOD CONTACT

Flight Plastics APET is suitable for direct food contact in accordance with EU 10/2011 and Directive 94/62/EC Packaging and Packaging Waste legislation in relation to heavy metal content.

#### ENVIRONMENTAL

APET is biologically and chemically inert, but improper disposal may represent an ingestion hazard to wildlife.

This material can be recycled. Where recycling of waste is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended.

Compiled by: Andrew Peirson    Approved By: Kevin Mills    Date: 10.01.17

The information in this document is given in good faith, without warranty and is subject to change without notice.

Approved Signatory:

### Draft EU Declaration of Conformity

EU DECLARATION OF CONFORMITY - this declaration will be translated into a language appropriate to the country destination of the product, copies can be obtained online, following the link: .....

1. PPE : MODEL Staeger Face Visor CADs 19684B, 19684D1, 19684E
2. Name and address of the manufacturer and, where applicable, his authorised representative: Ian Jamie, Managing Director, Staeger Clear Packaging Ltd, Unit 1 Swallowgate Business park, Coventry, CV6 4BL.
3. This declaration of conformity is issued under the sole responsibility of the manufacturer: Staeger Clear Packaging Ltd.
4. Object of the declaration (identification of PPE allowing traceability; where necessary for the identification of the PPE, a colour image of sufficient clarity may be included): MODEL Staeger Face Visor, see Visual identification in the technical File.
5. The object of the declaration described in point 4 is in conformity with the relevant Union harmonisation legislation: PPE Regulation 2016/425
6. The Standard is: Technical specification for Healthcare professionals Commission Document 2020/403 Eye and Face protection.
7. The CE certificate CE728708 has been issued by the BSI Group NB0086

Signed for and on behalf of: Staeger Clear Packaging Ltd.

Coventry, 1<sup>st</sup> July 2020:

Ian Jamie, Managing Director

(signature):



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Marking: CE shall be placed on the product as well as the model designation. CE 728708, Staeger Face Visor.

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#### User Information:

Staeger Face Visor CAD's 19684B, 19684D1, 19684E ,produced by:

Staeger Clear Packaging, Unit 1 Swallowgate Business Park, Coventry CV6 4BL.

To protect against the ingress of Covid-19 virus into the face.

The protective Faceshield/Visor is manufactured for Covid-protection only. This filtering Faceshield/Visor is not a PPE device for general use and shall not be used for purposes other than protection against COVID-19.

The Staeger Face Visor is a single use product and should be disposed of at the end of the shift.

The Staeger Face Visor conforms to BSI's PPE for Healthcare Professional 2020/403 /Eye protection.

The examining body was BSI, Kitemark Court, Davy Avenue Knowlhill, Milton Keynes, MK5 8PP, NB number 0086